

Design and characterization of a 200 W-class cylindrical Hall thruster

PhD Student: Tatiana Perrotin

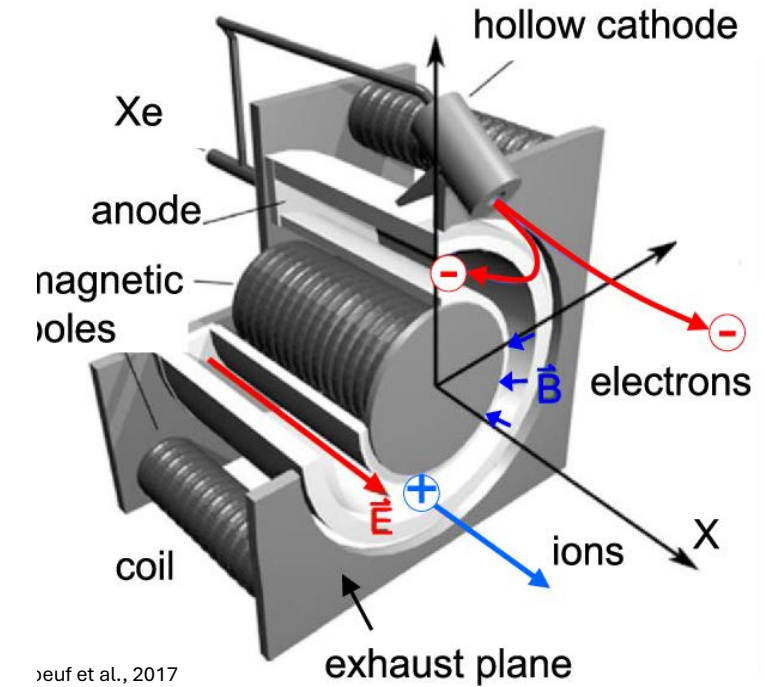
Supervisor/s: Jaume Navarro-Cavallé, Pablo Fajardo

PhD Aerospace Engineering UC3M

Doctoral Meetings 2026

2nd and 3rd June 2026

- **Need for low-power** electric propulsion
 - **Hall thrusters**
 - Mature, high-performance, high thrust (for EP)



Annular chamber

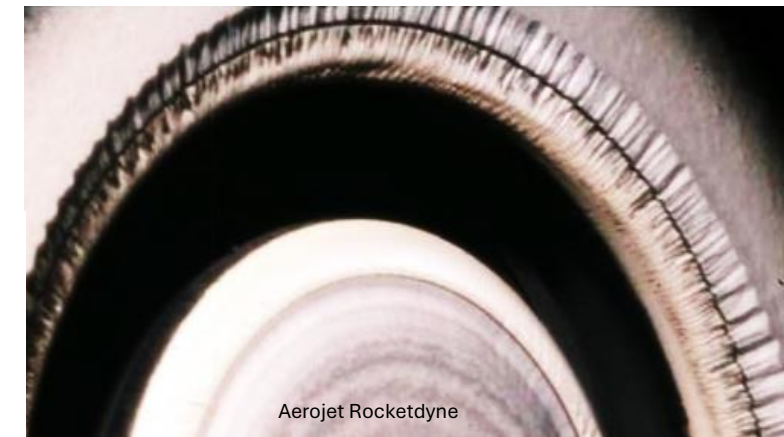
Radial $\vec{B}$, axial $\vec{E}$ (anode-cathode)

Cathode electrons trapped in azimuthal $\vec{E} \times \vec{B}$ drift
Ionize neutral gas from anode

$\vec{E}$ accelerates ions

Cathode electrons neutralize beam

- **Need for low-power** electric propulsion
 - **Hall thrusters**
 - Mature, high-performance, high thrust (for EP)
- **Challenges:**
 - No scaling laws
 - Miniaturization → thermal issues, B saturation, manufacturing...
 - Increased wall losses, erosion → efficiency & lifetime drop
 - Low-current neutralizer (small, unreliable, power & propellant consumption per current scale up)

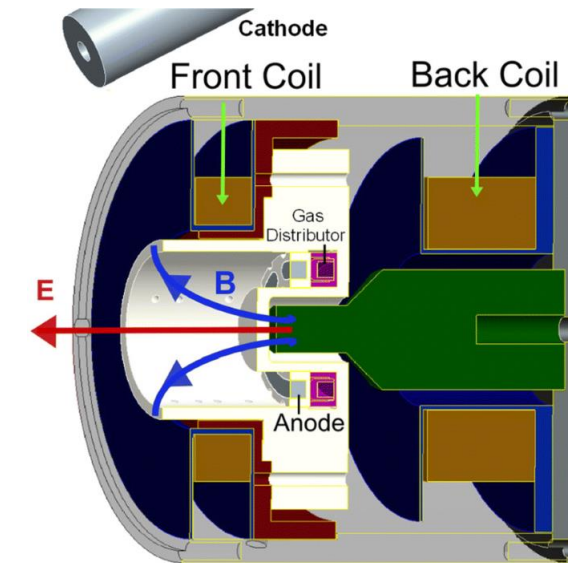


Channel erosion

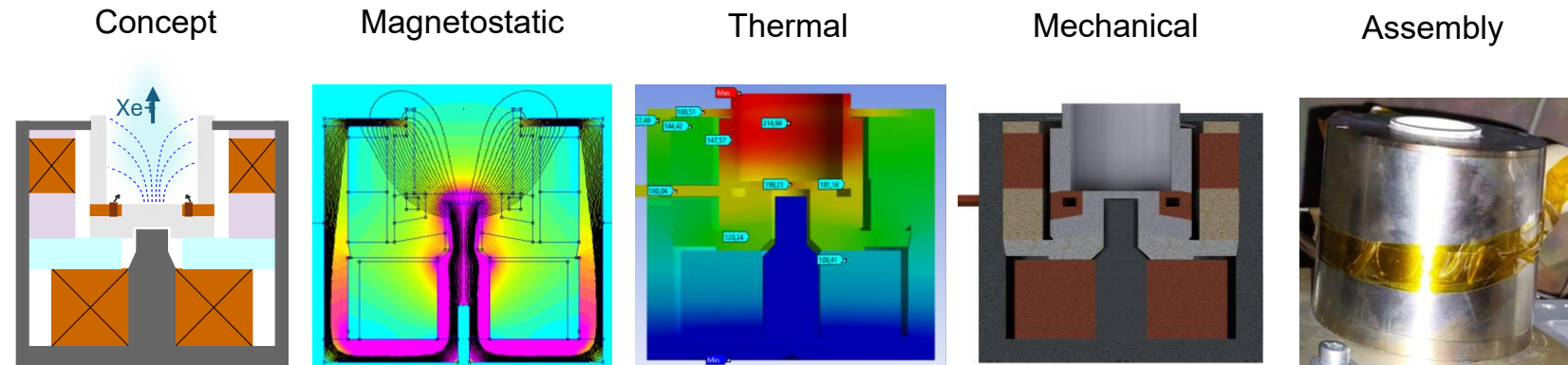


Low current cathodes

- **Need for low-power** electric propulsion
 - **Hall thrusters**
 - Mature, high-performance, high thrust (for EP)
- **Challenges:**
 - No scaling laws
 - Miniaturization → thermal issues, B saturation, manufacturing...
 - Increased wall losses, erosion → efficiency & lifetime drop
 - Low-current neutralizer (small, unreliable, power & propellant consumption per current scale up)
- **Cylindrical Hall Thruster (CHT)**
 - No inner wall to erode
 - Larger volume-to-surface ratio → reduce wall losses
 - Avoids small components
 - Room for $\vec{B}$ generation
 - Promising, non-conventional design, few prototypes
 - **Need for experimental data**
 - Understanding physics (e.g., transport, ion production, confinement, effects of $\vec{B}$)
 - Design optimization
 - Validate models



- Design and build

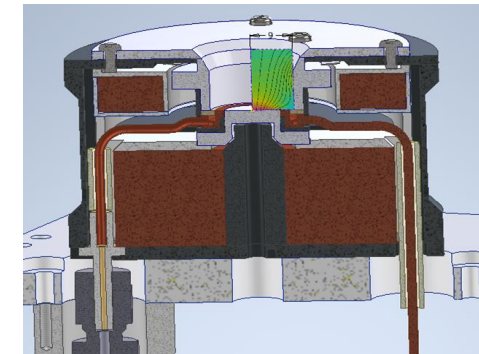


- Model plasma discharge
- Characterize experimentally extensively
 - Response to inputs
 - Plasma properties
 - Performance



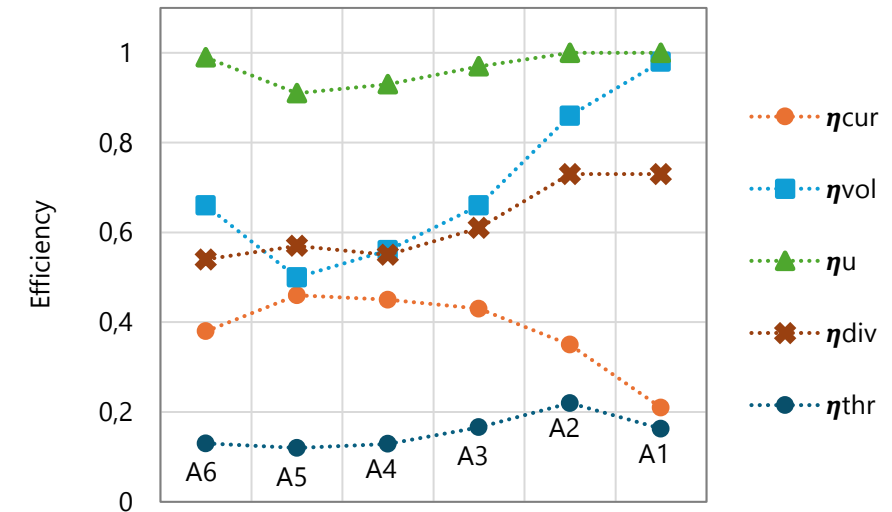
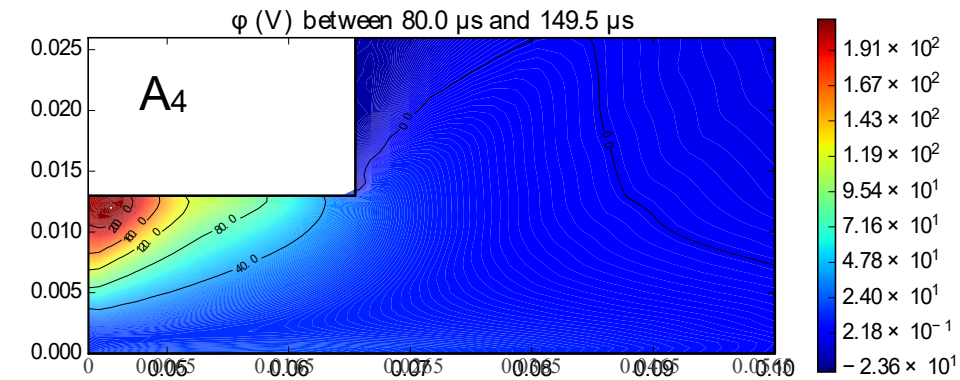
- Iterate design, testing, and modelling

Second prototype



Simulations

- Parametric studies on CHT geometry (anode, injector, dimensions, wall, cathode)



Optimal anode/injector radius balancing losses

- Useful current vs divergence & acceleration

Shorter channel reduces recombination

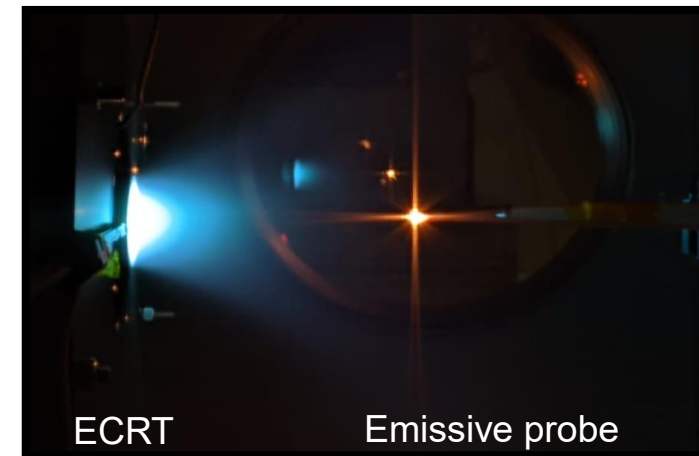
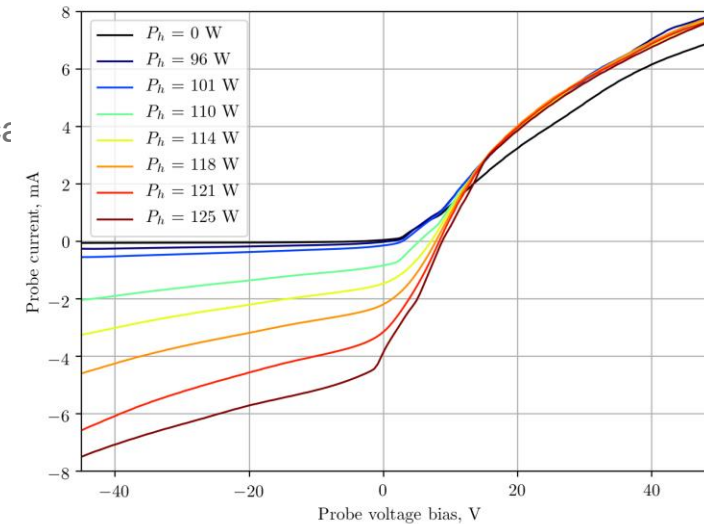
Cathode location affects ionization

Simulations

- Parametric studies on CHT geometry (anode, injector, dimensions, wall, etc.)

Diagnostic development

- Two emissive probes built & used with ECRT
- Comparison with theoretical model for tethers



Need for better theory and modeling for EP plasma

Simulations

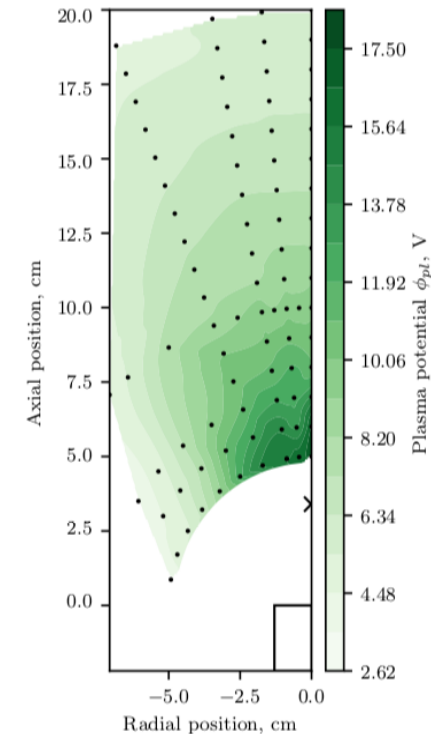
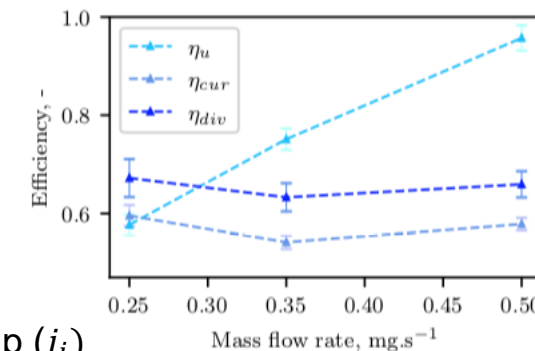
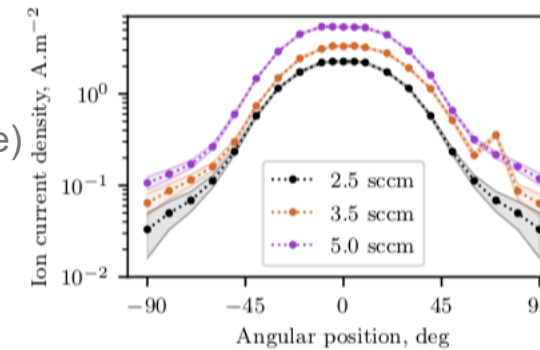
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Prototype characterization

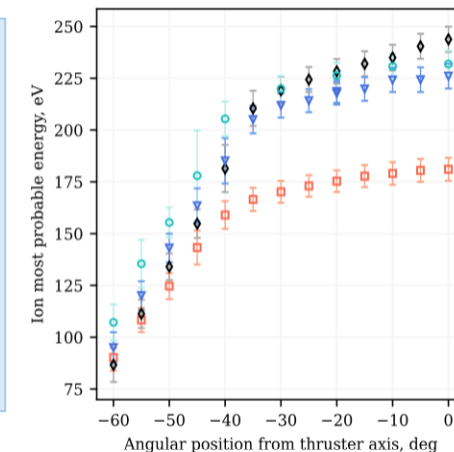
- 200 W prototype built & tested
- 2 gases, 5 cathodes
- Far-field measurements**
 - Langmuir Probe (T_e, ϕ, n), Retarding Potential Analyzer (IVDF), Faraday Cup (j_i)
 - Current oscillations



$\vec{B}$ - nearly no effect
 $\dot{m}_a$ - better ionization but lower energy
 V_d - enhances energy, current, focusing

Clear energy drop outside beam angle

Measurement of polytropic index $\left(\frac{n_e}{n_{e0}}\right)^{\gamma-1} = \frac{T_e}{T_{e0}}$



Simulations

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Diagnostic development

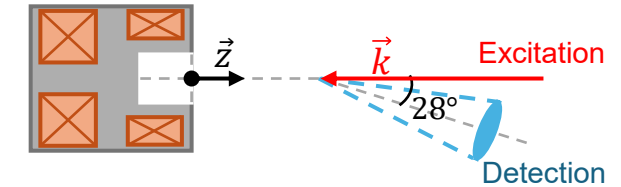
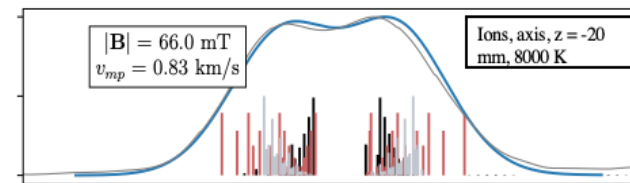
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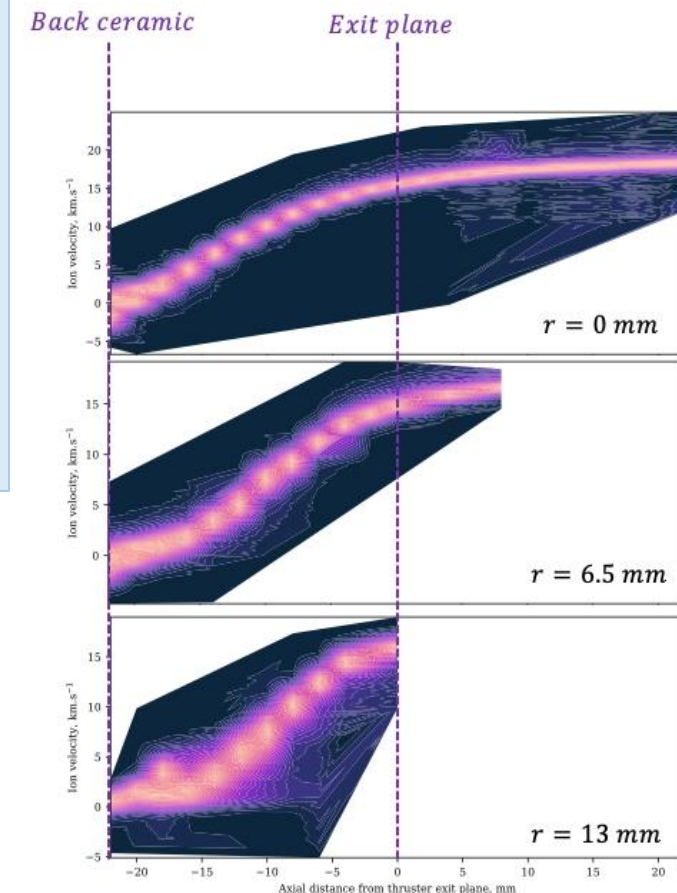
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- Internal discharge and near-field measurements**
 - Laser-Induced Fluorescence spectroscopy (2D plane)
 - Xenon ion and atom axial VDF reconstruction

$$\text{Doppler velocimetry } v = c \left(1 - \frac{\lambda}{\lambda_0} \right)$$

- Lineshape modeling enables VDF reconstruction with Zeeman, isotopes, ...
- Acceleration within channel
- Acceleration more upstream on axis but compensated by $\vec{E}$
- Wall recombination
- Neutral T_n, v_n



Axial velocity r-z measurements



Simulations

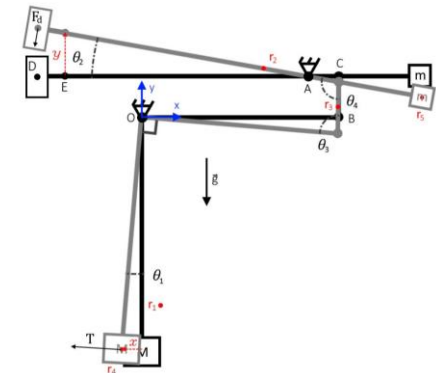
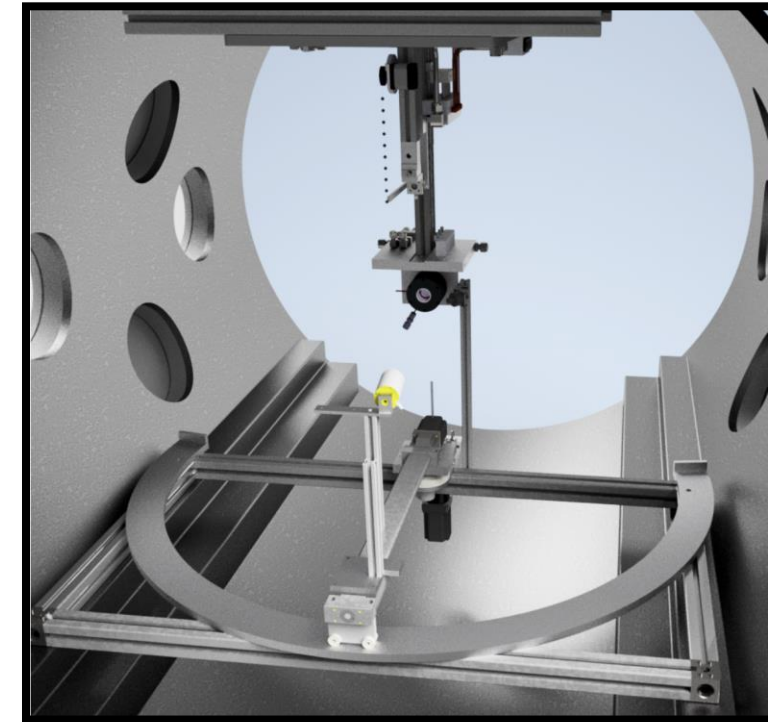
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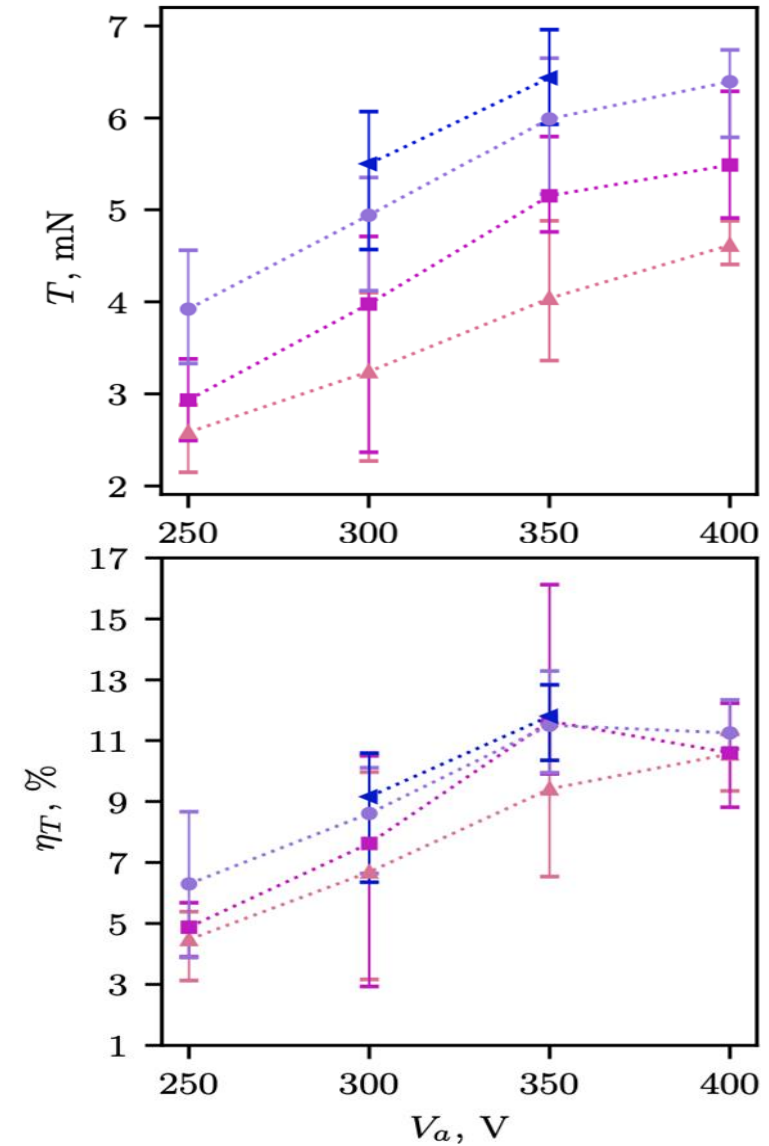
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- **Performance measurements**
 - Direct thrust
 - Probe far-field plasma for decomposition



Hanging pendulum thrust balance

Thrust balance

- Thrust and efficiency trends with $\dot{m}_a$ & V_d
- η_T mainly depends on V_d and saturated with P_d for all $\dot{m}_a$

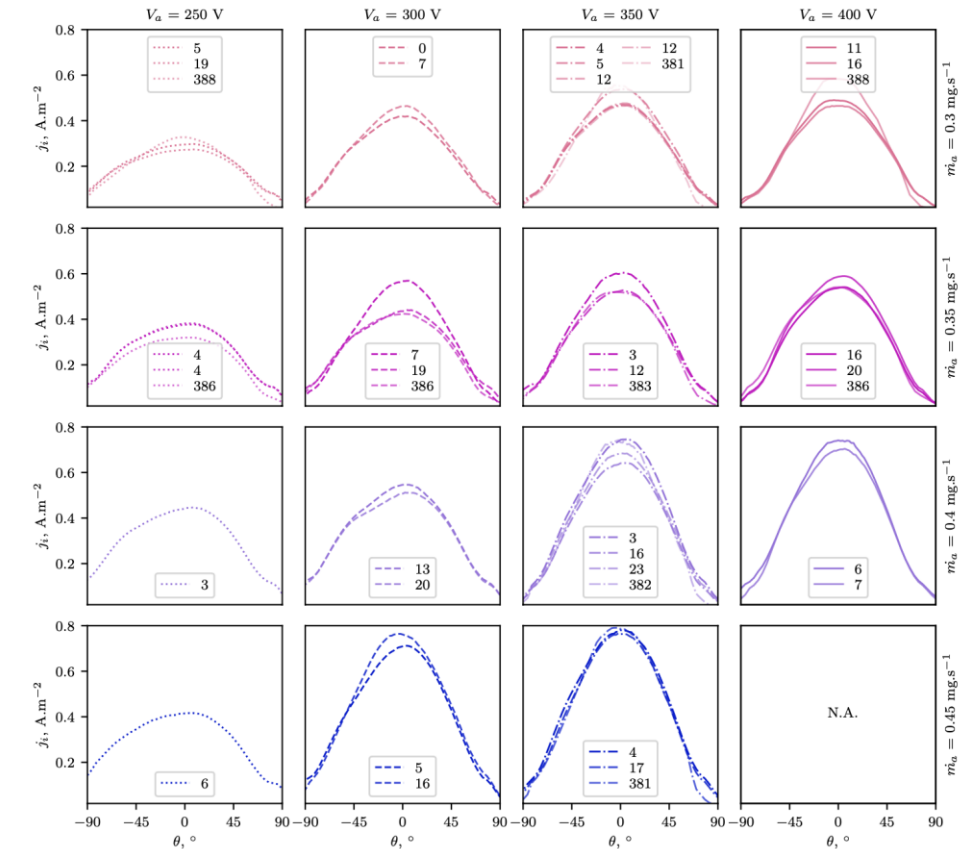


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Faraday Cup

- Plume asymmetries
- Divergence & needs large I_d to produce beam current
- Propellant utilization $>1 \rightarrow \text{Xe}^{2+}, \text{Xe}^{3+}$



Thrust balance

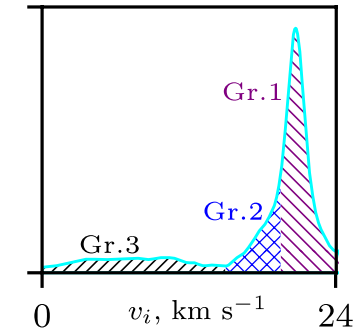
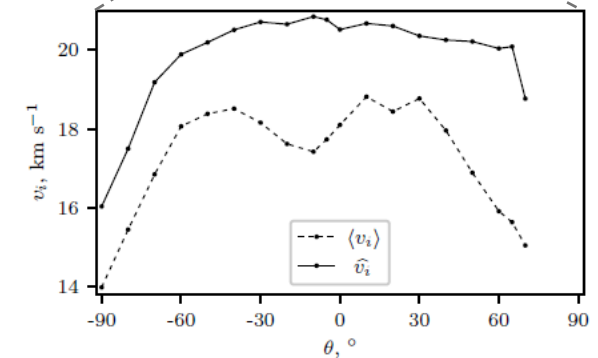
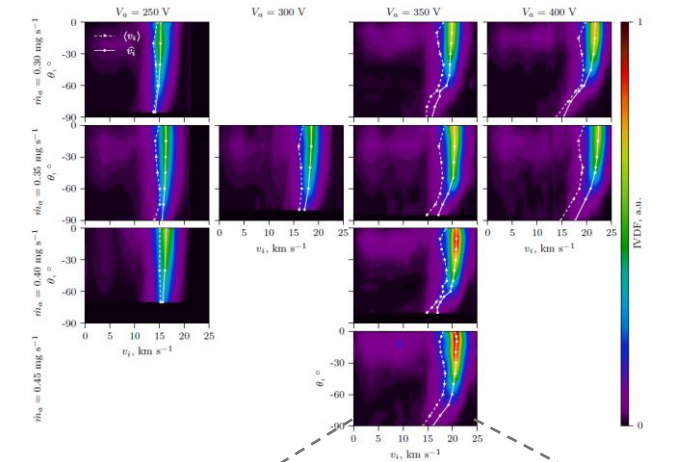
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Retarding Potential Analyzer

- 3 ion groups:
 - anode region
 - extended/secondary region
 - CEX/recombined
- Slow ions lower average velocity on axis & at $|\theta| \gtrsim 50^\circ$



Thrust balance

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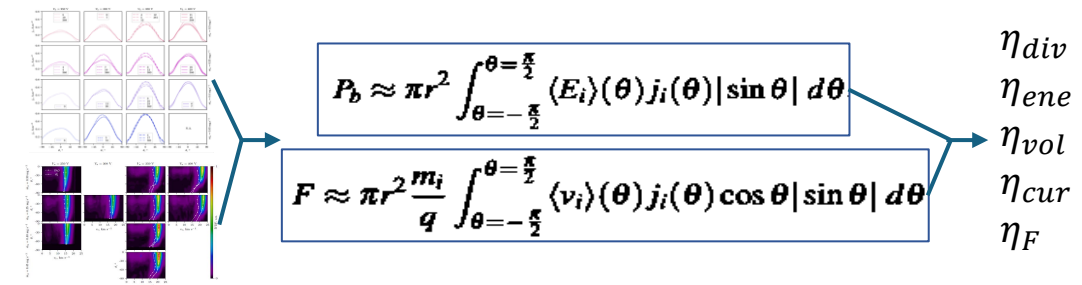
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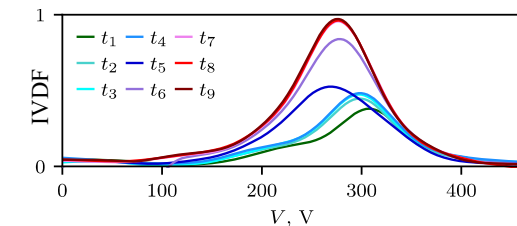
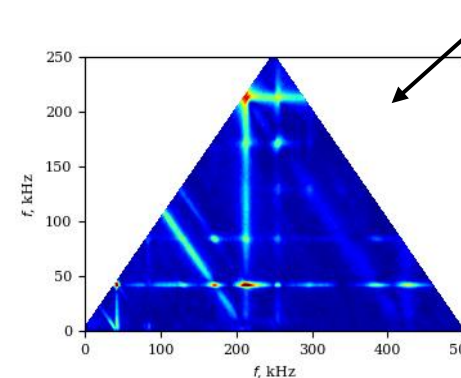
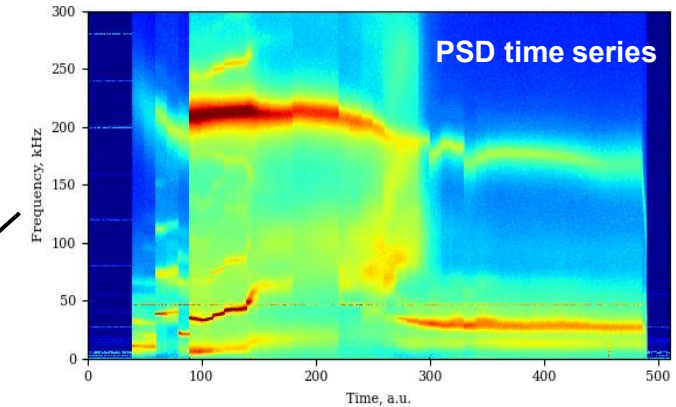
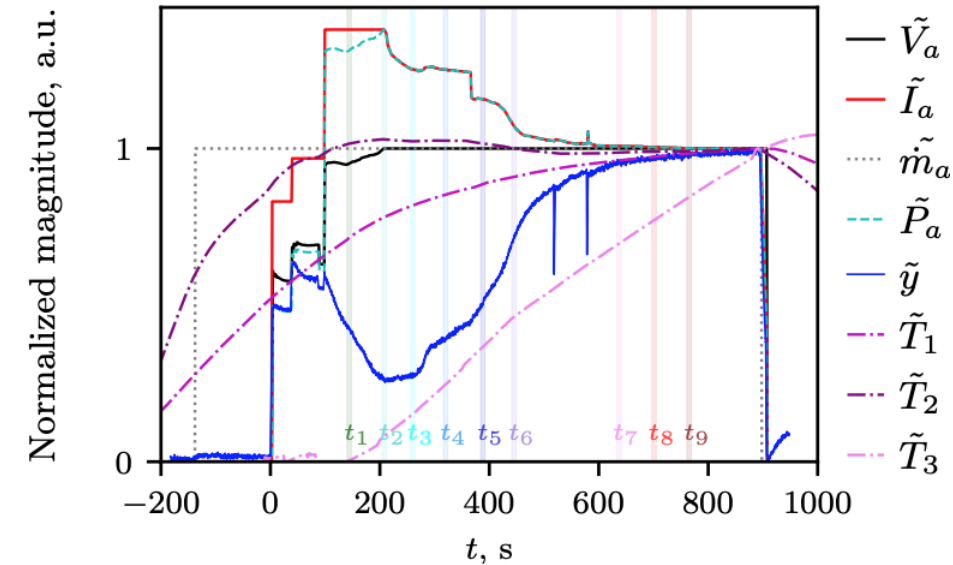
Indirect performance estimation



- Good agreement direct/indirect
- Confirms **divergence** and **current conversion** = **main drivers of efficiency losses**
- B** must be **optimized**

Transient & oscillations

- Time evolution of discharge current frequency spectrum through
 - Transient
 - Mode transitions
- Correlation: transient – high I_d regime – high f
- Affects:
 - j_i , IVDF
 - Performance
 - Transport?
- Self bicoherence I_d - I_d :
 - Harmonics**
 - Possible non-linear wave coupling**

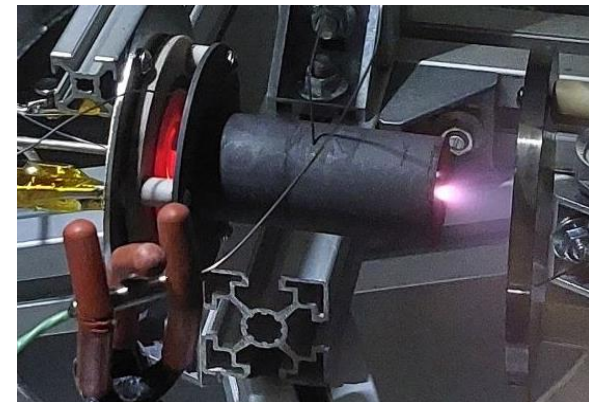
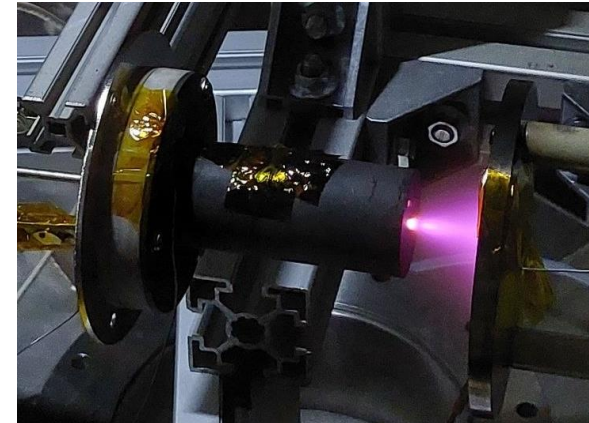
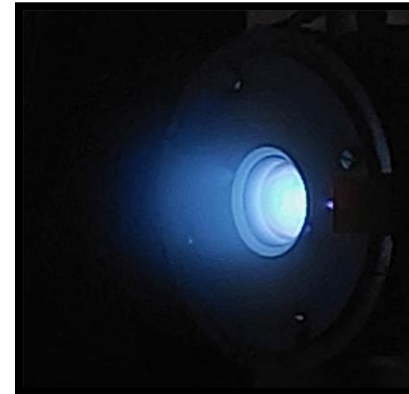


Remaining work

- Thesis writing

Future research

- 200 W CHT design iteration (efficiency, thermal, erosion, symmetry...)
- 200 W CHT ExB characterization
- 200 W CHT investigation of instabilities with new diagnostics
- 100 W CHT testing and study with new EP2 diagnostics
- 1A hollow cathode design iteration & coupling
- CHT-ECR cathode coupling
- HET test bench automation



■ Conferences

- **SPC 2021**, *Design and preliminary study of a 200W Cylindrical Hall Thruster* - Presentation & paper
- **MPCS 2021**, *Development of a low-power Cylindrical Hall Thruster* - Presentation
- **IEPC 2021**, *200 W Cylindrical Hall Thruster design and preliminary testing* - Presentation
- **IEPC 2022**, *Characterization of a low-power Cylindrical Hall Thruster* - Presentation & paper
- **EUCASS 2023**, *Measurements of xenon ions and atoms velocity in Cylindrical Hall Thruster with Laser-Induced Fluorescence spectroscopy* - Presentation & paper
- **IEPC 2024**, *Direct thrust measurements of a 200 W Cylindrical Hall Thruster* - Presentation & paper
- **IEPC 2024**, *Design, assembly, and validation test of a sub-1Amp LaB6 hollow cathode* - Presentation & paper (co-author, presentation and paper writing by TFM student)
- **IEPC 2025**, *Performance analysis of a low-power Cylindrical Hall Thruster coupled with a sub-Ampere hollow cathode using direct thrust measurements and plasma diagnostics* - Presentation & paper
- **IEPC 2025**, *Experimentally-informed 2D hybrid simulations of a low-power cylindrical Hall thruster* - Presentation & paper (co-author, presentation and paper writing by I. Fernandez)

■ Publications

- **Journal paper** published in Journal of Applied Physics, 2024, *Plume characterization of a low-power Cylindrical Hall Thruster*
- **Journal paper** to be published soon in Plasma Sources Science and Technology, 2026, *Analysis of a low-power cylindrical Hall thruster with 2D hybrid plasma simulations* (second author, paper writing by I. Fernandez)
- **Journal paper** under review by Journal of Propulsion and Power, *Experimental characterization of low-power cylindrical Hall thruster performance and efficiency loss mechanisms*

■ Research stays

- **ICARE** laboratory, Centre National de la Recherche Scientifique (CNRS, France), 2022, *Test campaign for the characterization of the CHT plume with electrostatic plasma diagnostics*
- **ICARE** laboratory, Centre National de la Recherche Scientifique (CNRS, France), 2023, *Test campaign for the characterization of the internal discharge with optical diagnostics (LIF)*

■ Other

- **TFM co-supervision**, 2023, *Simulation and design of hollow cathode*
- **TFM co-supervision**, 2024, *Assembly and testing of hollow cathode*,
- **TFM co-supervision**, 2026, *Experimental and numerical investigation of hollow cathode design variations*

Thank you!
Questions?

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Acknowledgments

PROMETEO, Comunidad de Madrid, grant Y2018/NMT4750,
ESPEOS, Agencia Estatal de Investigación, grant PID2019-108034RB-I00,
COMIT, Agencia Estatal de Investigación, grant PDC2021-120911-I00,
SUPERLEO, Agencia Estatal de Investigación, European Union NextGeneration, grant TED2021-132484B-I00,
MLPLUS-CM, Comunidad de Madrid, grant TEC-2024/TEC-263.

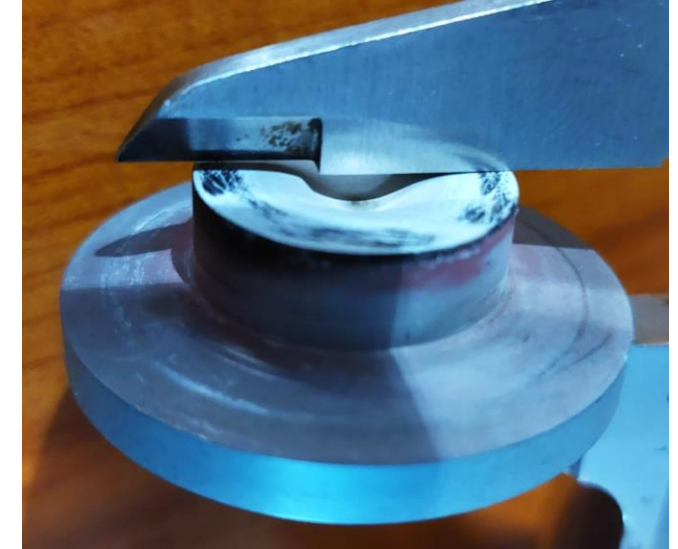
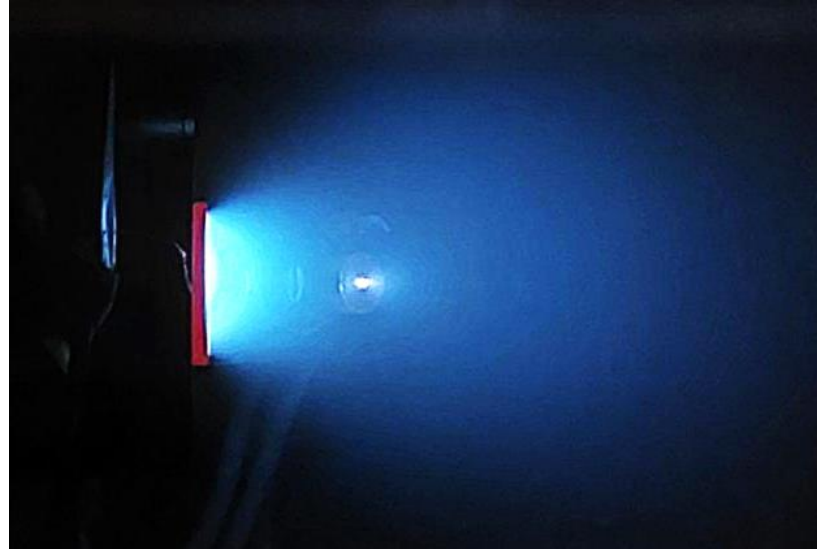
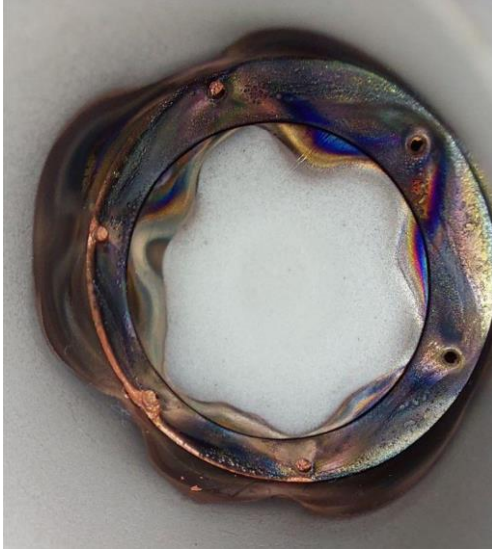
Why further iterate on CHT200 design?

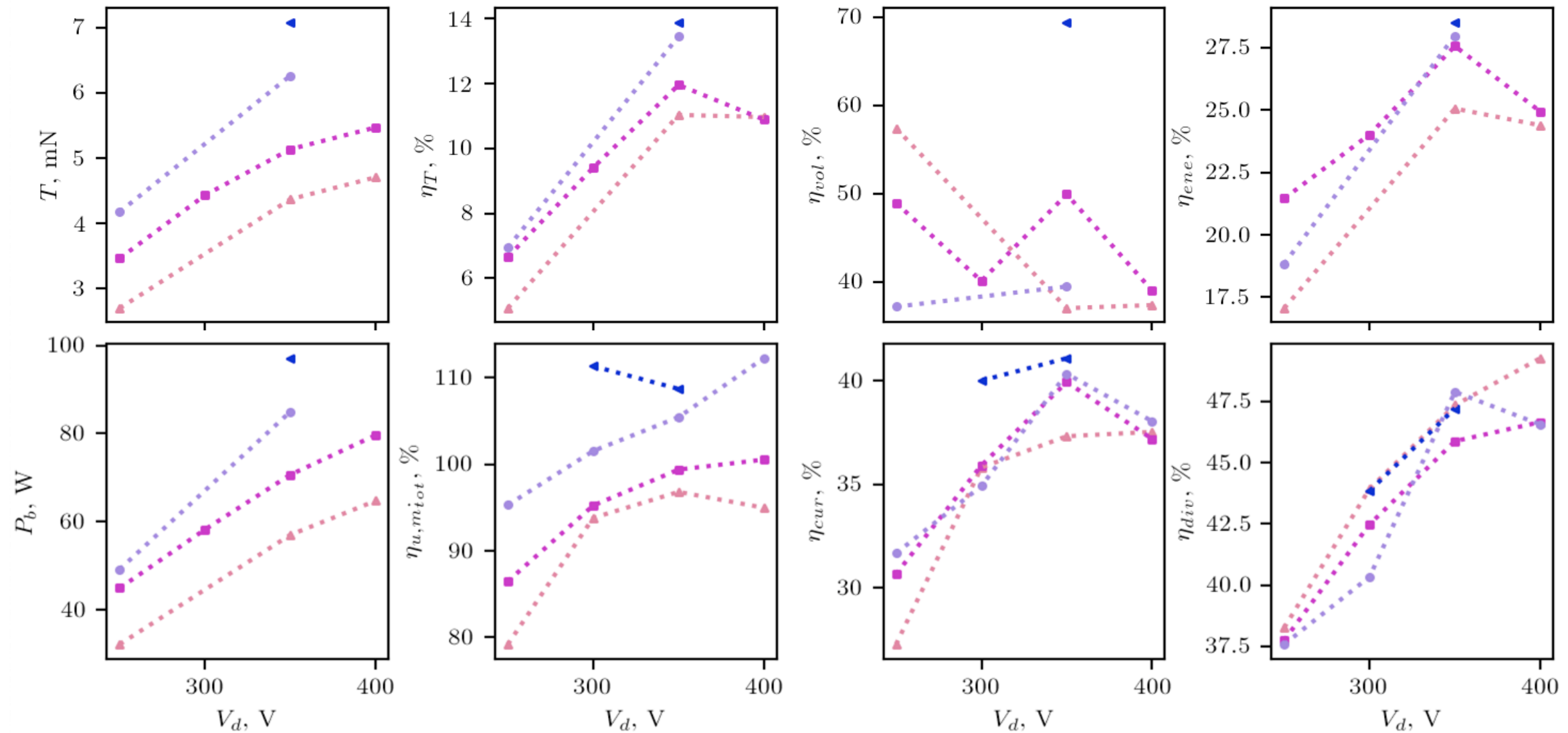
Optimize thruster to enable investigation:

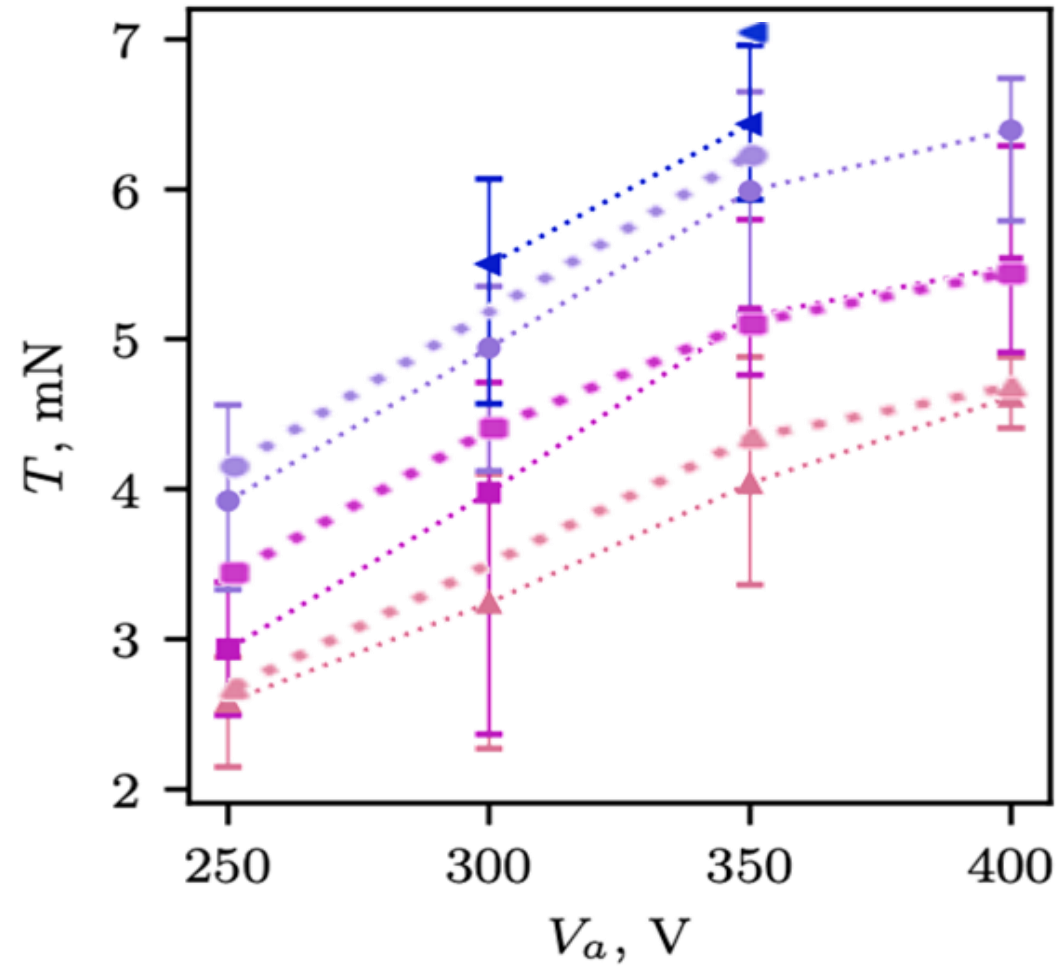
- reduce **wall losses** - slower **heating** - more **time for diagnostics & safer operation**
- less frequent need for **components replacement** (coils, ceramics, anode) - **time & cost savings**
- discharge **stabilization** - **repeatability & adapted diagnostics**
- Injector sputtering, Asymmetric injection

Overheating

Erosion







Probe measurements

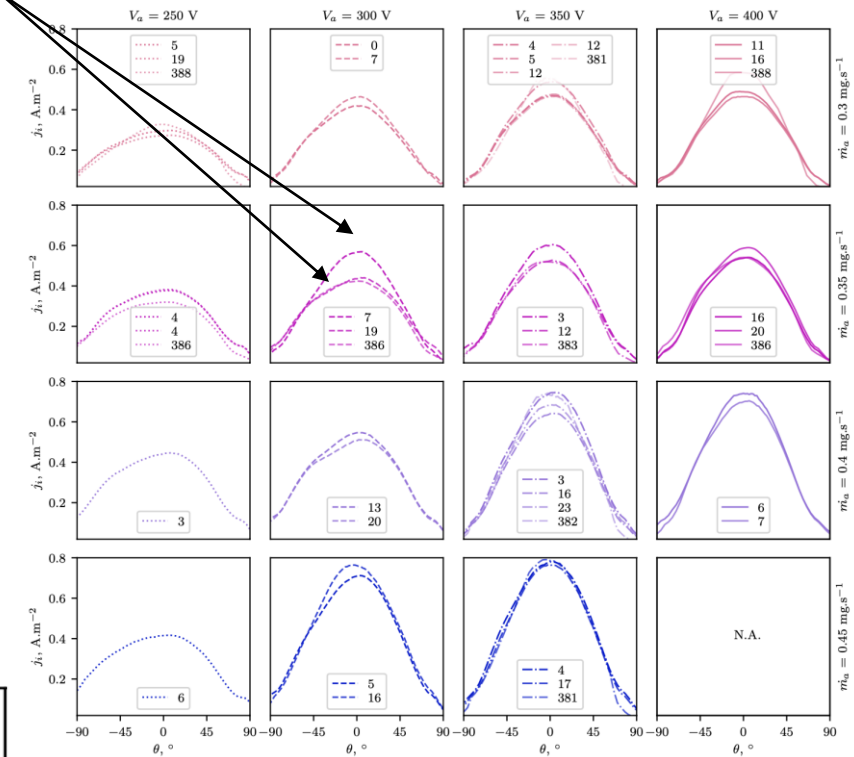
- Plume **asymmetries**
 - cathode, injector, coils, alignment
- Partial efficiencies obtained by integrating beam current density

Dispersion of I_d

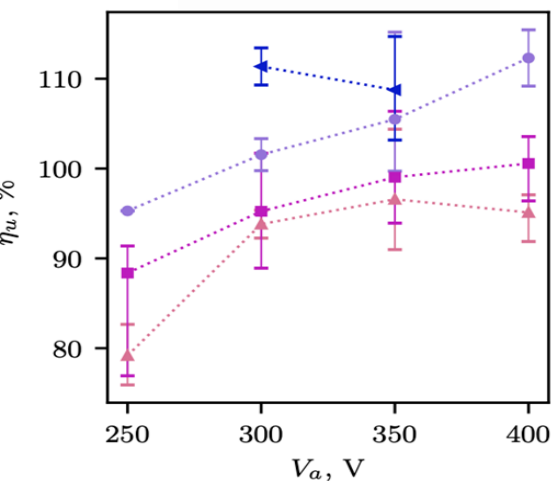
(>1 year scattered meas.)

$$I_{ib} = \pi r^2 \int_{-\pi/2}^{\pi/2} j_i(\theta) |\sin(\theta)| d\theta,$$

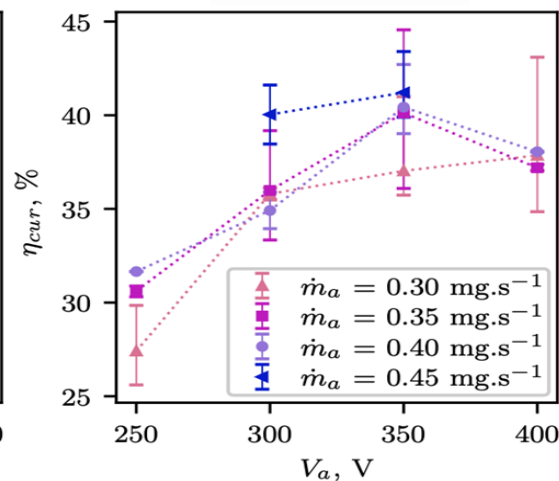
$$I_{i,z} = \pi r^2 \int_{-\pi/2}^{\pi/2} j_i(\theta) \cos(\theta) |\sin(\theta)| d\theta$$



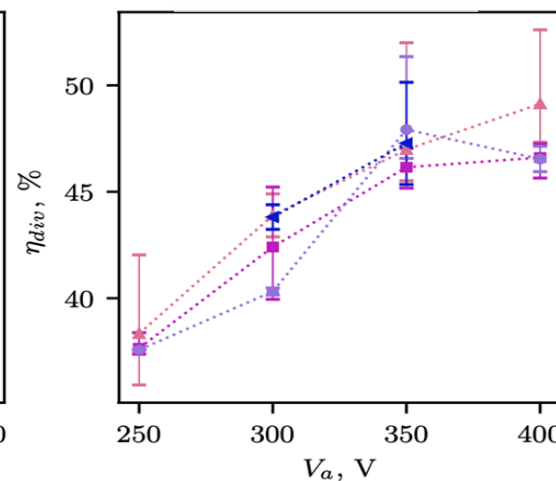
$$\eta_u = \frac{I_{ib} m_i}{q(\dot{m}_a + \dot{m}_c)}$$



$$\eta_{cur} = I_{ib}/I_d$$



$$\eta_{div} = (I_{i,z}/I_{ib})^2$$



Most probable ion velocity $\hat{v}_i$ (peak)

- ☐ Wide beam
- ☐ Clear **drop** outside beam for high voltages (like previous measurements)
- ☐ **Nearly flat** at low voltage
- Ions within beam mostly come from **main ionization region**

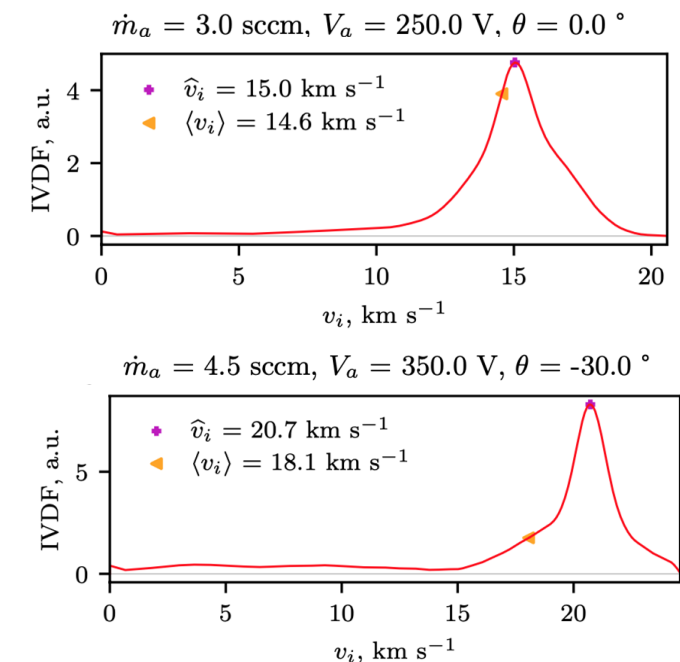
Average ion velocity $\langle v_i \rangle$ ($\langle v_i \rangle = \frac{\int v f(v) dv}{\int f(v) dv}$)

- Little gain in $\langle v_i \rangle$ past 350 V
- **Off-centered, asymmetric, hollow beam**
 - marked at **high voltage**, not visible in $j_i(\theta)$
- Significant **slow tail** lowers $\langle v_i \rangle$, specifically **on axis & at $|\theta| \gtrsim 50^\circ$**

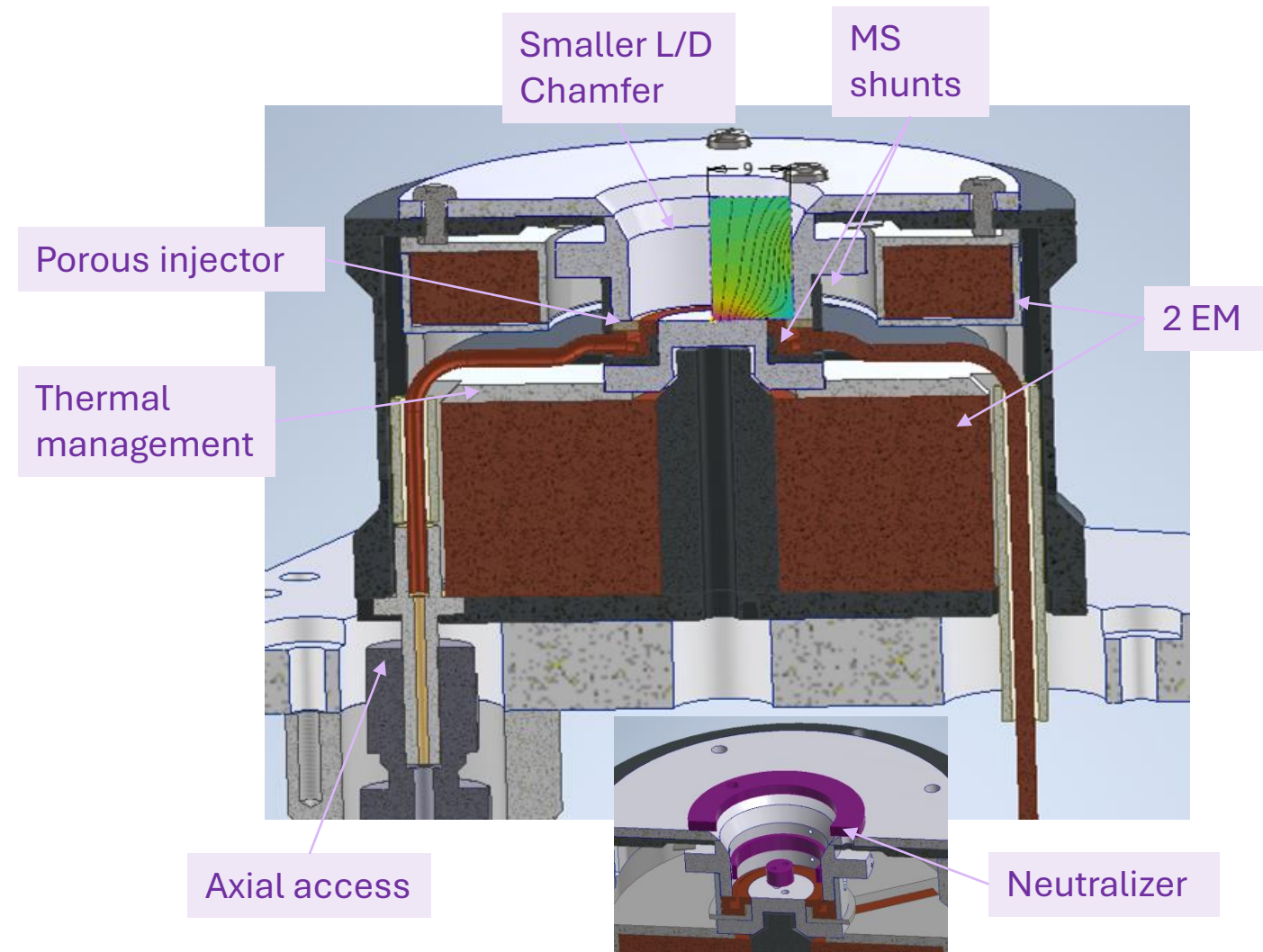
Limits/assumptions:

- **Multiply-charged** ions ($\eta_T > 1$)
- **Axisymmetry & off-centered** beam
- **Zero potential energy**
- Set-up limits due to offset (**alignment**, missing wide angles)
- **Probes bias** optimization
- **Ion momentum** only

Some IVDF examples



- Objectives:
 - Extend capabilities to very low power (**50 – 100 W**)
 - Apply knowledge from CHT200
 - Explore **magnetic shielding** in CHT
 - Explore **alternative neutralizers**
- Design features:
 - Smaller channel **length/diameter, chamfer**
 - Porous ceramic / slit injector: homogeneity, sputtering
 - Thick wack wall for **erosion**
 - 2 electromagnets & optional shunts: MS/non-MS
 - Thermal management (coils)
 - Probes accessibility
 - No radial connection, exposed biased component
 - Adaptable to alternative neutralizers
 - Ceramic front plate for arcs
 - Vented inner volume



Ignition with MUSIC cathode

- Tested over a few days before end of Aliena cathode lease
 - Successful ignition with **porous ceramic injector & slit**
 - **Direct/cusped** coils configuration & various currents
 - **MS/non-MS** (no shunts)
 - Preliminary result show promising performance (T)

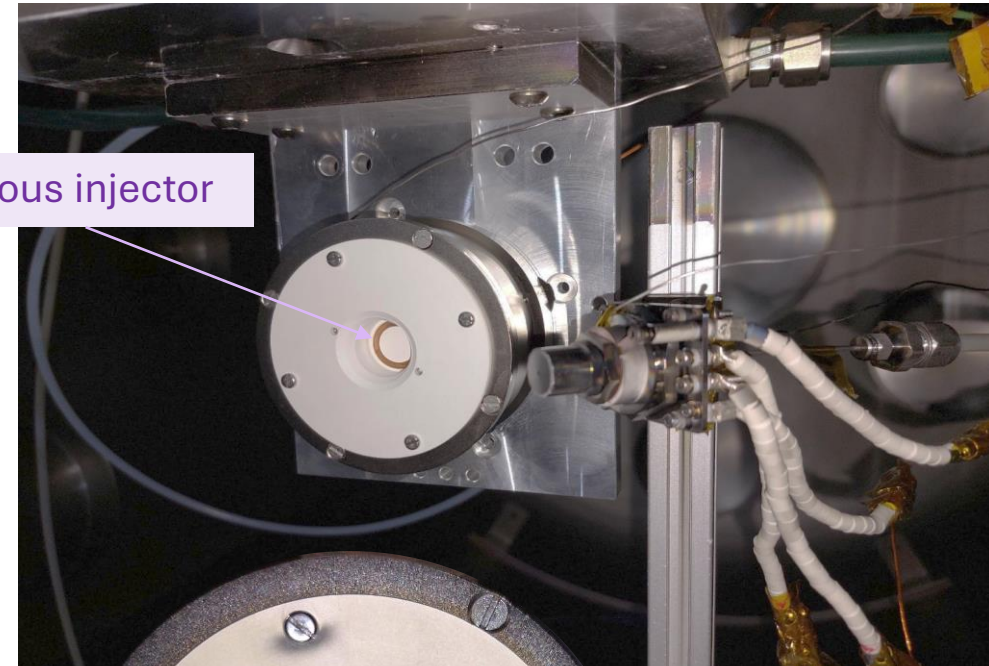
Visible wall shielding in MS



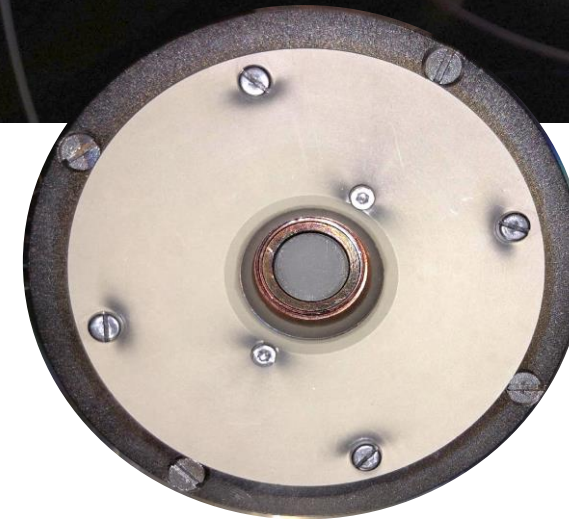
PEEK gas injector overheating → ceramic
Partially obstructed gas line limiting I_d



Porous injector



Slit injector



Detailed objectives of future experimental HET-related work for EP2

- Design of 100 W CHT prototype
 - Downscaling of 200 W CHT
 - Improvements from simulations and tests of first prototype
 - Channel geometry
 - Gas injection
 - Mechanical and thermal aspects
 - Magnetic shielding
 - Towards dry and/or power-free cathode
- TFM co-supervision: 1A hollow cathode design, assembly, testing
 - Thermal simulations, materials selection, components sizing
 - Procurement and assembly
 - Preliminary tests with xenon:
 - Ignition characterization (300W, 500V, 12 sccm)
 - Triode and diode test: matrix of mass flow rates and currents
- Test bench automation for Hall thrusters and cathode
- Optimization CHT200
- Instabilities with dedicated diagnostics

